

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : EMBR10747A

Other means of identification : Not applicable.

Recommended use : EMULSION BREAKER

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : ChampionX LLC
 11177 S. Stadium Drive
 Sugar Land, Texas 77478
 USA
 TEL: (281) 632-6500

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 04/27/2022

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Skin irritation : Category 2

Eye irritation : Category 2A

Carcinogenicity : Category 2

Reproductive toxicity : Category 2

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central Nervous System)

Aspiration hazard : Category 1

GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : Highly flammable liquid and vapour.
 May be fatal if swallowed and enters airways.
 Causes skin irritation.
 Causes serious eye irritation.
 May cause respiratory irritation.
 May cause drowsiness or dizziness.
 Suspected of causing cancer.
 Suspected of damaging fertility or the unborn child.

Precautionary Statements : **Prevention:**
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid

SAFETY DATA SHEET

EMBR10747A

breathing dust/ fume/ gas/ mist/ vapours/ spray. Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/ physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage:

Store in a well-ventilated place.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration: (%)
Petroleum distillates, hydrotreated light	64742-47-8	30 - 60
Light Aromatic Naphtha	64742-95-6	30 - 60
1,2,4-Trimethylbenzene	95-63-6	10 - 30
Oxyalkylated Polymer	Proprietary	5 - 10
Heavy Aromatic Naphtha	64742-94-5	5 - 10
Ethylbenzene	100-41-4	5 - 10
Isopropanol	67-63-0	5 - 10
Xylene	1330-20-7	1 - 5
Naphthalene	91-20-3	1 - 5
Cumene	98-82-8	1 - 5
Toluene	108-88-3	0.1 - 1

Section: 4. FIRST AID MEASURES

- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention.
- In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Get medical attention if irritation develops and persists.
- If swallowed : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Aspiration hazard if swallowed - can enter lungs and cause damage. Get medical attention immediately.
- If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
- Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use

SAFETY DATA SHEET

EMBR10747A

personal protective equipment as required.

Notes to physician : Treat symptomatically.

Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Foam
Carbon dioxide
Dry powder
Other extinguishing agent suitable for Class B fires
For large fires, use water spray or fog, thoroughly drenching the burning material.

Unsuitable extinguishing media : None known.

Specific hazards during firefighting : Fire Hazard
Keep away from heat and sources of ignition.
Flash back possible over considerable distance.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Hazardous combustion products : Carbon oxides Hydrogen chloride

Special protective equipment for firefighters : Use personal protective equipment.

Specific extinguishing methods : Use water spray to cool unopened containers. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Remove all sources of ignition. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Do not allow contact with soil, surface or ground water.

Methods and materials for containment and cleaning up : Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Do not flush into surface water or sanitary sewer system.

Section: 7. HANDLING AND STORAGE

SAFETY DATA SHEET

EMBR10747A

- Advice on safe handling : Avoid contact with skin and eyes. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from fire, sparks and heated surfaces. Do not breathe dust/fume/gas/mist/vapours/spray. Wash hands thoroughly after handling. Use only with adequate ventilation.
- Conditions for safe storage : Keep away from heat and sources of ignition. Keep in a cool, well-ventilated place. Keep away from oxidizing agents. Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.
- Suitable material : Keep in properly labelled containers.
- Unsuitable material : not determined

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Petroleum distillates, hydrotreated light	64742-47-8	TWA	500 ppm 2,000 mg/m ³	OSHA Z1
		TWA	200 mg/m ³ (as total hydrocarbon vapor)	ACGIH
		TWA (Mist)	5 mg/m ³	OSHA Z1
		TWA (Mist)	5 mg/m ³	NIOSH REL
		STEL (Mist)	10 mg/m ³	NIOSH REL
Light Aromatic Naphtha	64742-95-6	TWA	500 ppm 2,000 mg/m ³	OSHA Z1
		TWA	200 mg/m ³ (as total hydrocarbon vapor)	ACGIH
1,2,4-Trimethylbenzene	95-63-6	TWA	25 ppm 125 mg/m ³	NIOSH REL
		TWA	25 ppm	ACGIH
Heavy Aromatic Naphtha	64742-94-5	TWA	500 ppm 2,000 mg/m ³	OSHA Z1
		TWA	200 mg/m ³ (as total hydrocarbon vapor)	ACGIH
Ethylbenzene	100-41-4	TWA	20 ppm	ACGIH
		TWA	100 ppm 435 mg/m ³	NIOSH REL
		STEL	125 ppm 545 mg/m ³	NIOSH REL
		TWA	100 ppm 435 mg/m ³	OSHA Z1
Isopropanol	67-63-0	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
		TWA	400 ppm 980 mg/m ³	NIOSH REL
		STEL	500 ppm	NIOSH REL

SAFETY DATA SHEET

EMBR10747A

			1,225 mg/m ³	
		TWA	400 ppm	OSHA Z1
			980 mg/m ³	
Xylene	1330-20-7	TWA	100 ppm	OSHA Z1
			435 mg/m ³	
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
Naphthalene	91-20-3	TWA	10 ppm	ACGIH
		TWA	10 ppm	NIOSH REL
			50 mg/m ³	
		STEL	15 ppm	NIOSH REL
			75 mg/m ³	
		TWA	10 ppm	OSHA Z1
			50 mg/m ³	
Cumene	98-82-8	TWA	50 ppm	ACGIH
		TWA	50 ppm	NIOSH REL
			245 mg/m ³	
		TWA	50 ppm	OSHA Z1
			245 mg/m ³	
Toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	100 ppm	NIOSH REL
			375 mg/m ³	
		STEL	150 ppm	NIOSH REL
			560 mg/m ³	
		TWA	200 ppm	OSHA/Z2
		CEIL	300 ppm	OSHA/Z2
		Peak	500 ppm	OSHA/Z2

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection : Safety goggles
Face-shield

Hand protection : Wear impervious chemical-resistant gloves when handling this product. The following glove types are recommended based on our review of glove manufacturer information and/or other available sources.
Nitrile rubber
Viton® gloves
Other glove types may be used for short term, incidental contact if determined by testing to provide adequate worker protection.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Wear suitable protective clothing.

Respiratory protection : Use local exhaust ventilation or other engineering controls as necessary to control airborne vapour and mist.
Where concentrations in air may exceed the limits given in this section or when significant vapours are generated, use an approved air purifying respirator fitted with a gas and vapour cartridge.
Use a particulate pre-filter where operations generate significant mists or

SAFETY DATA SHEET

EMBR10747A

aerosols.

Recommended gas and vapour cartridge:

Multi-purpose combination filter

In event of emergency or planned entry into unknown concentrations, a positive pressure, full-facepiece SCBA or supplied-air respirator should be used.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling.

The Personal Protective Equipment (PPE) recommendations provided above have been made in good faith based on typical expected conditions of use. PPE selection should always be completed in conjunction with a proper risk assessment and in accordance with a PPE management program.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : yellow

Odour : hydrocarbon-like

Flash point : 18.3 °C, Method: Pensky-Martens closed cup

pH : 5.0 - 7.0,(10 %), 75/25:IPA/H2O

Odour Threshold : no data available

Melting point/freezing point : Pour point: -40 °C

Initial boiling point and boiling range : 82 °C, Method: estimated, Solvent

Evaporation rate : no data available

Flammability (solid, gas) : Not applicable.

Upper explosion limit : no data available

Lower explosion limit : no data available

Vapour pressure : no data available

Relative vapour density : no data available

Relative density : no data available

Density : 0.8917 - 0.9407 g/cm³

Water solubility : insoluble

Solubility in other solvents : no data available

Partition coefficient: n-octanol/water : no data available

Auto-ignition temperature : no data available

Thermal decomposition : no data available

Viscosity, dynamic : 5 - 10 mPa.s (23.9 °C)

Viscosity, kinematic : 5.5 mm²/s (40 °C)

Molecular weight : no data available

SAFETY DATA SHEET

EMBR10747A

VOC : no data available

Section: 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No dangerous reaction known under conditions of normal use.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Strong oxidizing agents

Hazardous decomposition products : In case of fire, hazardous decomposition products may be produced such as:
Carbon oxides
Hydrogen chloride

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes : Causes serious eye irritation.

Skin : Causes skin irritation.

Ingestion : May be fatal if swallowed and enters airways.

Inhalation : May cause respiratory tract irritation. May cause nose, throat, and lung irritation. Inhalation may cause central nervous system effects.

Chronic Exposure : Suspected of damaging fertility or the unborn child. Suspected of causing cancer.

Experience with human exposure

Eye contact : Redness, Pain, Irritation

Skin contact : Redness, Irritation

Ingestion : Vomiting

Inhalation : Respiratory irritation, Cough, Dizziness, Drowsiness

Toxicity

Product

SAFETY DATA SHEET

EMBR10747A

Acute oral toxicity	:	Acute toxicity estimate: 4,375 mg/kg
Acute inhalation toxicity	:	Acute toxicity estimate: 39.33 mg/l Exposure time: 4 h Test atmosphere: vapour
Acute dermal toxicity	:	Acute toxicity estimate: > 5,000 mg/kg
Skin corrosion/irritation	:	no data available
Serious eye damage/eye irritation	:	no data available
Respiratory or skin sensitization	:	no data available
Carcinogenicity		
IARC		Group 2B: Possibly carcinogenic to humans Light Aromatic Naphtha 64742-95-6 Ethylbenzene 100-41-4 Naphthalene 91-20-3 Cumene 98-82-8
OSHA		No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP		Reasonably anticipated to be a human carcinogen Naphthalene 91-20-3 Cumene 98-82-8
Reproductive effects	:	no data available
Germ cell mutagenicity	:	no data available
Teratogenicity	:	no data available
STOT - single exposure	:	no data available
STOT - repeated exposure	:	no data available
Aspiration toxicity	:	no data available

Section: 12. ECOLOGICAL INFORMATION

Toxicity

Environmental Effects : Toxic to aquatic life with long lasting effects.

Components

Toxicity to fish : Petroleum distillates, hydrotreated light
LC50 Oncorhynchus mykiss (rainbow trout): > 1,000 mg/l
Exposure time: 96 h

1,2,4-Trimethylbenzene
LC50 Pimephales promelas (fathead minnow): 7.72 mg/l
Exposure time: 96 h

Oxyalkylated Polymer
LC50 Oncorhynchus mykiss (rainbow trout): 1.2 mg/l

SAFETY DATA SHEET

EMBR10747A

Exposure time: 96 h

Heavy Aromatic Naphtha

LC50 Oncorhynchus mykiss (rainbow trout): 3.5 mg/l

Exposure time: 96 h

Isopropanol

LC50 Pimephales promelas (fathead minnow): 9,640 mg/l

Exposure time: 96 h

Toluene

LC50 Oncorhynchus kisutch (coho salmon): 5.5 mg/l

Exposure time: 96 h

Components

Toxicity to daphnia and other aquatic invertebrates : Petroleum distillates, hydrotreated light
EC50 Daphnia magna (Water flea): > 1,000 mg/l
Exposure time: 48 h

1,2,4-Trimethylbenzene

LC50 Daphnia magna (Water flea): 3.6 mg/l

Exposure time: 48 h

Oxyalkylated Polymer

EC50 Daphnia magna (Water flea): 1.1 mg/l

Exposure time: 48 h

Ethylbenzene

EC50 Daphnia: 1.81 mg/l

Exposure time: 48 h

Isopropanol

LC50 Daphnia magna (Water flea): > 10,000 mg/l

Toluene

LC50 Ceriodaphnia dubia (water flea): 3.78 mg/l

Exposure time: 48 h

Components

Toxicity to algae : Petroleum distillates, hydrotreated light
EC50 Pseudokirchneriella subcapitata (green algae): > 1,000 mg/l
Exposure time: 72 h

Oxyalkylated Polymer

EC50 Scenedesmus capricornutum (fresh water algae): 9.4 mg/l

Exposure time: 72 h

Cumene

EC50 : 3.4 mg/l

Exposure time: 72 h

Toluene

SAFETY DATA SHEET

EMBR10747A

EC50 *Chlorella vulgaris* (Fresh water algae): 134 mg/l
Exposure time: 72 h

Components

Toxicity to bacteria : Isopropanol
1,050 mg/l

Toluene
84 mg/l
EC50 *Nitrosomonas* Sp.: 84 mg/l
Exposure time: 24 h

Components

Toxicity to fish (Chronic toxicity) : Petroleum distillates, hydrotreated light
NOEC: 0.173 mg/l
Exposure time: 28 d
Species: *Oncorhynchus mykiss* (rainbow trout)

Toluene
NOEC: 1.39 mg/l
Exposure time: 40 d
Species: *Oncorhynchus kisutch* (coho salmon)

Components

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Petroleum distillates, hydrotreated light
NOEC: 1.22 mg/l
Exposure time: 21 d
Species: *Daphnia magna* (Water flea)

Toluene
NOEC: 0.74 mg/l
Exposure time: 7 d
Species: *Ceriodaphnia dubia*

Persistence and degradability

no data available

Mobility

no data available

Bioaccumulative potential

no data available

Other information

no data available

Section: 13. DISPOSAL CONSIDERATIONS

SAFETY DATA SHEET

EMBR10747A

The information presented only applies to the material as supplied. The classification or waste code may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated at the time of disposal to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Disposal methods : The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

The presence of an RQ component (Reportable Quantity for U.S. DOT) in this product causes it to be regulated with an additional description of RQ for road, or as Environmentally hazardous for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

Land transport (DOT)

Proper shipping name : FLAMMABLE LIQUID, N.O.S.
Technical name(s) : Isopropanol, Xylene
UN/ID No. : UN 1993
Transport hazard class(es) : 3
Packing group : II
Reportable Quantity (per package) : 2,176 lbs
RQ Component : Xylene

Air transport (IATA)

Proper shipping name : FLAMMABLE LIQUID, N.O.S.
Technical name(s) : Isopropanol, Xylene
UN/ID No. : UN 1993
Transport hazard class(es) : 3
Packing group : II
Reportable Quantity (per package) : 2,176 lbs
RQ Component : Xylene

Sea transport (IMDG/IMO)

Proper shipping name : FLAMMABLE LIQUID, N.O.S.
Technical name(s) : Isopropanol, Xylene
UN/ID No. : UN 1993
Transport hazard class(es) : 3
Packing group : II

*Marine pollutant : 1,2,4-Trimethylbenzene

SAFETY DATA SHEET

EMBR10747A

* Note: This product is regulated as a Marine Pollutant when shipped by Rail or Highway (in bulk quantities), and when shipped by water in all quantities.

Section: 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.
No substances are subject to TSCA 12(b) export notification requirements.

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Xylene	1330-20-7	100	2176

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.


SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.


SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

<u>Components</u>	<u>CAS-No.</u>	<u>Weight percent</u>
1,2,4-Trimethylbenzene	95-63-6	10 - 30 %
Ethylbenzene	100-41-4	5 - 10 %
Xylene	1330-20-7	1 - 5 %
Naphthalene	91-20-3	1 - 5 %
Cumene	98-82-8	1 - 5 %

California Prop. 65

 **WARNING:** Cancer - www.P65Warnings.ca.gov

Ethylbenzene	100-41-4
Naphthalene	91-20-3
Cumene	98-82-8

 **WARNING:** Reproductive Harm - www.P65Warnings.ca.gov

Toluene	108-88-3
---------	----------

SAFETY DATA SHEET

EMBR10747A

INTERNATIONAL CHEMICAL CONTROL LAWS :

United States TSCA Inventory

On or in compliance with the active portion of the TSCA inventory.

Australia. Australian Industrial Chemicals Introduction Scheme (AICIS)

On the inventory, or in compliance with the inventory.

Philippines Inventory of Chemicals and Chemical Substances (PICCS)

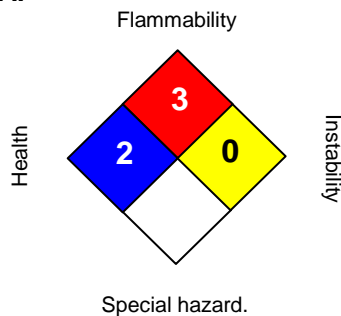
On the inventory, or in compliance with the inventory.

China Inventory of Existing Chemical Substances

On the inventory, or in compliance with the inventory.

Section: 16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	2*
FLAMMABILITY	3
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Revision Date : 04/27/2022
Version Number : 1.6
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.